

# Work Order ID 80030

Thursday, February 09, 2012 9:04:16 AM

\*80030\*

Page 1

Item ID: D4000-5

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Fuel Tank Vent Fitting

Stop \*NS2\*

Start Date: 2/10/2012 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 2/24/2012 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: UMF

Date: 12-02-09 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4000	A

100

0.00

\*100\*

Doosan

Memo

0.00

Doosan Lathe

Turn as per DWG and Folio Fa906

Folio Rev: U/A

Dwg Rev: A

Tap using DT9586 BLOCK

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

SA

12/2/18

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 80030**

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**\*80030\***

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Item ID: D4000-5

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Fuel Tank Vent Fitting

Stop **\*NS2\***

Start Date: 2/10/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 2/24/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

ML 12/02/11

4

0

Quality Control

130

Identify as per dwg & Stock Location: MA

0.00

**\*130\***

Packaging

Memo

0.00

12.02.21

4

0

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

12/2/21

12/2/21  
(4)

Quality Control

W/O:		WORK ORDER CHANGES					
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# Picklist Print

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Page 1

Work Order ID: 80030

Parent Item: D4000-5

Parent Item Name: Fuel Tank Vent Fitting

Start Date: 2/10/2012

Required Date: 2/24/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: Ipp Rev:A New Issue 10-01-28 JLM Verified By:EC IPP rev B 10.05.13 ecn10-562 EC  
verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.625		Purchased	No			100	f	16.6160	0.051	0.2147368			
6061T6 ROUND BAR 1.625													

Location

Loc Qty

Loc Code

MAT013

16.616

109920

16.616

0.39

SL 12/2/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

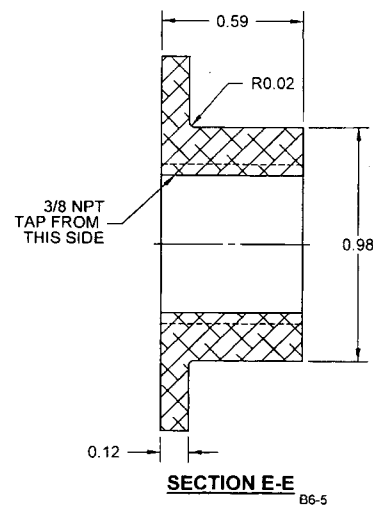
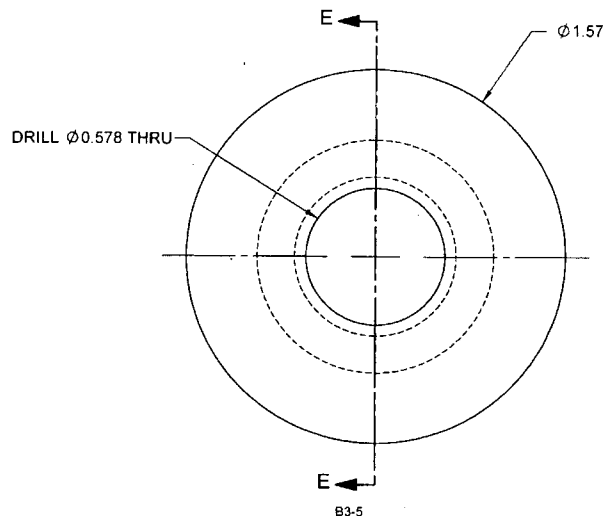
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4000-5	JCA-M47-1-09



#80030

# **D4000-5 FUEL TANK VENT FITTING**

**RELEASED**  
2010-05-05  
*WJD*

## **NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF DART SPEC M6061T6R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

DESIGN	<i>JE</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>JE</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JE</i>	DRAWING NO.	REV. /
MFG. APPR.	<i>JE</i>	<b>D4000</b>	SHEET 5 OF
APPROVED	<i>WJD</i>	TITLE	SCALE
DE APPR.	<i>WJD</i>	<b>FITTING</b>	NTS
DATE	10.02.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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